

# DONE. PINE

PRE-FINISHED STANDARD GRADE PINE

*IT IS. NOW YOU ARE.*

DONE. PINE™ By Durgin and Crowell is Standard Grade Pre-finished Eastern White Pine paneling. This tongue and groove Pine paneling has two coats of Ultraviolet (UV) cured coating on the face of the board. This UV factory finish is applied at the mill using state-of-the-art UV Curing ovens to bond the coating to the surface of the board. With this process there are no solvents to evaporate and no harmful VOC'S to enter the home. The result is a smoother, cleaner finish than most traditional "on site" coatings can achieve. DONE. PINE™ comes ready to nail up on the wall, because it is. Now you are!

## SANDING

Sanding is a crucial part of coating adhesion. We installed a profile sander with 8 heads. This means, that by the time the second coat is applied to our Eastern White Pine, it will have been sanded with 22 heads with 4 different grits.

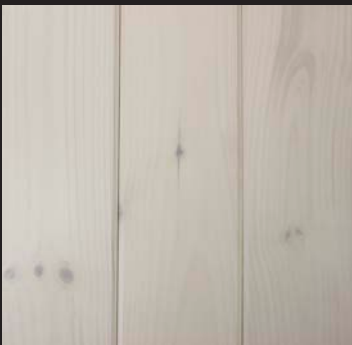
## HIGH SPEED AIR KNIFE

After sanding, the board is cleaned by a high-speed air knife. Each sanding head has its own blower.

## VACUUM COATING & CURING

Our coating is applied through a temperature controlled vacuum coater. This state-of-the-art machine applies a uniform thickness to the face on the board, on tongue, and in groove. Coating is immediately cured by ultra-violet (UV).

## DONE. PINE™ COLOR OPTIONS:



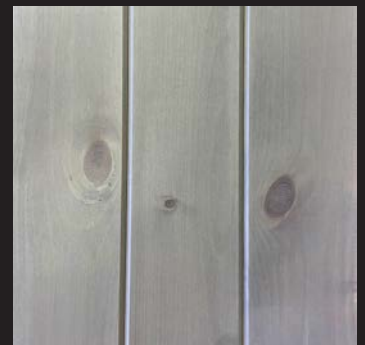
WHITE WASH



NATURAL



ALMOND



GREY



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# NELMA<sup>®</sup>

Northeastern Lumber Manufacturers Association